Sonoran Desert Institute
1921

In Module 4, we'll discuss some of the steps used to customize firearms. The lessons will cover rebarreling, which includes free bore, headspacing, and chambering. We'll also discuss shotgun chokes, ribs, and chambers. You'll be given instruction for custom fitting a shotgun, and shown how to restore barrels on both rifles and shotguns. Finally, we'll teach you how to make parts for firearms when no parts are available.

The lessons in Module 4 have been designed for study in a particular order. This permits each lesson to serve as a foundation for succeeding lessons. For the best results, therefore, you should study these lessons in the following sequence:

Lesson	Title
2179	**Rebarreling and Headspacing**
2180	**Chambering, Free boring, and Triggers**
2181	**Shotgun Chambers, Chokes, and Ribs**
2182	**Custom Fitting Shotguns**
2183	**Restoring Rifle and Shotgun Barrels**
2184	**Making and Replacing Obsolete Gun Parts**
2160	**Stock Fitting and Metal Work Lab** *(tool shipped separately)*

Please be sure to submit your exam answers for each lesson as you complete the lesson questions. Additional materials are shipped to you based on your rate of study.

If you should have any questions concerning your lessons, please call Student Services at (480) 314-2102 to request assistance. Provide as much detail as you can in your request and we will respond in a timely manner.

Good luck with your studies!

Sonoran Desert Institute Instruction Department

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